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013390

D350-607-541
Job Sheet 202622



J: D350-607-541

Job Qty: 1 pcs

Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Part Weight: 0 lbs

Job Created: 10/31/19

Due Date: 12/10/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs	12/10/19		0.00 0.00	Workcenter / Supplier Lead Time	
						Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	

DART
AEROSPACE

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Container No: S239291

Part: D350-607-541

Job No: 202622

Serial No/Batch: S239291

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7, FAA STC SR002131

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				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
120 QC 4	1 pcs	12/10/19	0.00 0.00	QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
123 Packaging 1-1 - Pick Kit - B4B 1 pcs		12/10/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	12/10/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	

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WL 12/18/19

130 Packaging 3-1 - Stock - B4B 1 pcs	12/10/19	0.00 0.00	QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	
			QC 4 - 78	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
135 DC - 1 - B4B 1 pcs	12/10/19	0.00 0.00	DC - 1 - B4B	
			DC - 2 - B4B	
140 QC 21 - FG 1 pcs	12/10/19	0.00 0.00	QC 21 - FG - 21	
			QC 21 - FG - 70	
			QC 21 - FG - 53	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 123 - Pick Kit 126 - QC4- 100% Inspect kits for completeness 130 - (Identify as per dwg & Stock Location:) Package as per PPPD350-607-541 135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009 140 - (QC21- Final Inspection - Work Order Release)				

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PKG

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5237965
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228410
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157315
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229174
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5222893
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231292
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5217229
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5230723
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233614
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231303
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5222525
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228617
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144955
NAS1149C0463R Washer (AN960C416)		3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5104373-1
NAS1149F0432P Washer (AN960-416L)		12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5222492
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5225322
D4085-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221137
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5237226
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5238822

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	49	0
	AN4-13A	6	1,945	0
	AN4C15	1	20	0
	D2690-6	1	44	0
	D3912-041	1	8	0
	D4085-3	1	41	0
	D4086-200	1	21	0
	D4150-041	1	8	0
	D4151-041	1	10	0
	D4151-043	1	8	0
	D4917-300	1	22	0
	MS17984-C413	1	37	0
	MS21042L4	6	4,262	0
	MS24665-151	1	191	0
	NAS1149C0463R	3	160	0
	NAS1149F0432P	12	986	0
	NAS1515H4L	2	285	0
	D350-607-511	1	2	0
123-Packaging 1-1 - Pick Kit - B4B	D4030-041	1	2	0

Part Specifications

Specifications could not be found.

Change Record

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

CHG #	DATE	BY	RELEVANT DOCUMENTS	ECN #
001	10.08.12	KJ	MDL-D350-607 REV A, DR-D350-607 REV T	10-596
002	10.10.28	KJ	D4148 REV C	10-630
003	12.03.05	KJ	D3801 REV B	12-535
004	12.07.16	KJ	DSI 9618 REV A, D3913 REV B, D4017 REV D, D4672, SB12-1 REV A	12-610
005	13.08.20	KJ	D3913 REV C, D3915 REV E, D4017 REV E, D4018 REV D, D4019 REV F	13-624
			D4030 REV D, D4032 REV E, D4148 REV E	
006	13.12.23	KJ	D350-607 REV J, D350-607-3 REV C, D350-607-4 REV B, D4917 REV A	13-672
			D4874 REV D, FMS-D350-607 REV G, FMS-D355-607 REV G,	
			ICA-D350-607 REV 5	
007	14.06.06	KJ	DSI 9699 REV A, D3910 REV E	14-572
008	17.06.08	KJ	MDL-D350-607 REV T, D350-607-3 REV E, ICA-D350-607 REV 8,	17-580
			D3913, D3914 REV D, D3915, D4017 REV F, D4018 REV E, D4019 REV G,	
			D4029 REV B, D4086 REV C, D4917 REV B	
009	19.03.05	MG	MDL-D350-607 REV U, D4776 REV E	18-804

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS336-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER